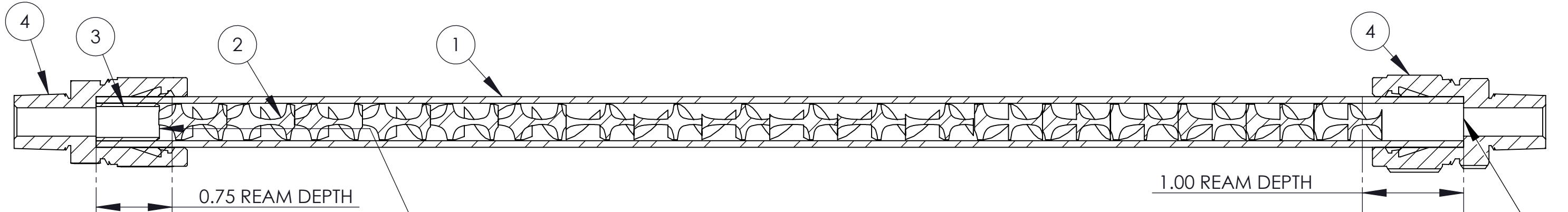
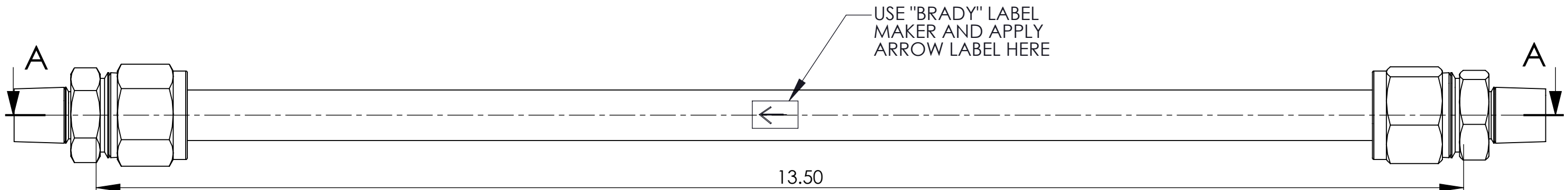


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	FIRST RELEASE	4-14-11	CS



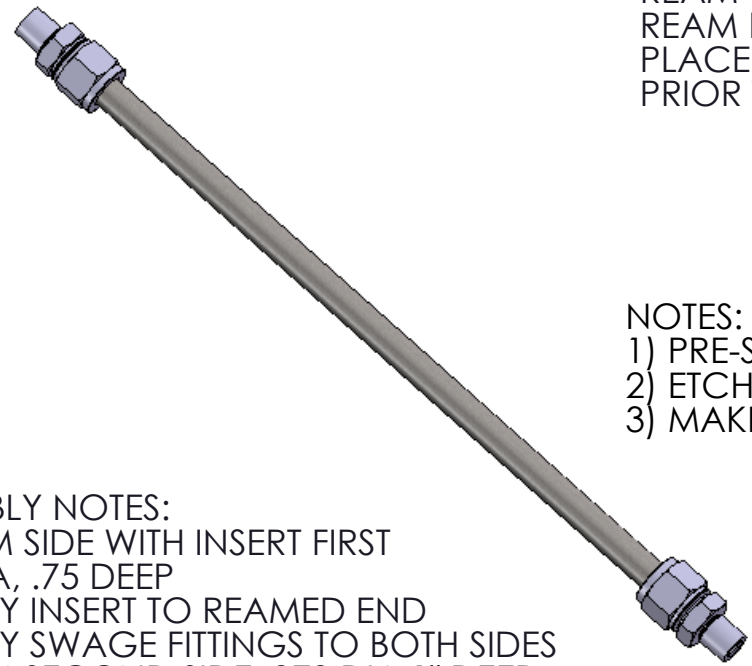
SECTION A-A

REAM TUBE USING .375 DIA REAM FOR 3/4" DEPTH. PLACE INSERT IN TUBE AS SHOWN PRIOR TO SWAGING

NOTE ARROW ORIENTATION. AFTER PRE-SWAGING FITTINGS, REAM OUT USING 0.373 DIA. REAM FOR 1" DEPTH.


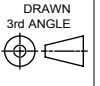
- NOTES:
 1) PRE-SWAGE FITTINGS EACH END
 2) ETCHED ARROW TO BE CLEARLY VISIBLE
 3) MAKE THIS ASSEMBLY IN HOUSE.

- ASSEMBLY NOTES:
 1) REAM SIDE WITH INSERT FIRST .375 DIA, .75 DEEP
 2) APPLY INSERT TO REAMED END
 3) APPLY SWAGE FITTINGS TO BOTH SIDES
 4) REAM SECOND SIDE .373 DIA 1" DEEP



ITEM	QTY	PART No.	DESCRIPTION
1	1	055-729-922	TUBE, OD 1/2, LG 13.5, STATIC MIXER
2	4	055-729-509	MIX ELEMENT, POLYPLAS, 12 ELEMENTS
3	1	055-729-938	INSERT, S/S, 3/8 OD X .63 IN LG.
4	2	055-729-537	CONNECTOR, 1/4 NPT(M) X 1/2 OD TUBE, S/S

ENGLISH/METRIC TOLERANCE UNLESS OTHERWISE SPECIFIED	
ENGLISH	METRIC (mm)
x/x = ±1/64	X = ±1.0
0.0 = ±.010	X.X = ±0.5
0.00 = ±.010	X.XX = ±0.2
0.000 = ±.001	X.XXX = ±0.1
∠ ±1/2° © .002 .05mm T.I.R. ALL TOLERANCES NON-ACCUMULATIVE	

CUSTOMER			EXEL N.A., INC. 11998 MERRIMAN RD. LIVONIA, MI 48150-1919	
CREATED: 8/17/2007				
CONFIDENTIAL <small>THIS DOCUMENT IS THE SOLE PROPERTY OF EXEL N.A., INC., AND SHOULD NOT BE COPIED, PHOTOGRAPHED, OR OTHERWISE REPRODUCED WITHOUT THE EXPRESSED WRITTEN AUTHORIZATION OF EXEL N.A., INC.</small>	DRAWN: C.STEVENS	DATE: 4-14-11	TITLE: TUBE, CW 1/4NPT FITTING 1/2" OD, HP, SS	
	CHECKED / ENGINEERED: C.STEVENS	DATE: 4-14-11	SCALE: 1:1	DRAWING NO. 62-2661-00
	APPROVED: DCARR	DATE: 4-14-11	REV. A	SHEET SIZE B SHEET 1 OF 1